



Monday, October 4, 2021

PRL PC UT1Polymer Resources Ltd. - *Polycarbonate*Units English ▼**Action****Legend** ([Open](#))**General Information****Product Description**

Utility Grade Low Flow Polycarbonate

General

Material Status	• Preliminary Data
Availability	• North America
Features	• General Purpose • Low Flow
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	5.0 to 10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 0.125 in)	9000	psi	ASTM D638
Tensile Strength (Break, 0.125 in)	9500	psi	ASTM D638
Flexural Modulus (0.125 in)	330000	psi	ASTM D790
Flexural Strength (0.125 in)	13400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	10	ft-lb/in	ASTM D256
Gardner Impact (0.125 in)	> 320	in-lb	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed, 0.125 in)	265	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.125 in)	255	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	245 to 255	°F
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	520 to 560	°F
Middle Temperature	540 to 580	°F
Front Temperature	560 to 600	°F
Processing (Melt) Temp	550 to 600	°F
Mold Temperature	160 to 200	°F

Notes¹ Typical properties: these are not to be construed as specifications.

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